



# Series UXP<sup>®</sup>-600

600 W resistor, US Patent-No. 5,355,281



For variable speed drives, power supplies, control devices, robotics, motor control and other power designs, the easy mounting fixture assures an auto-calibrated pressure to the cooling plate of about 300 N.

## Features

- 600 W operating power
- Non-Inductive design
- ROHS compliant
- High insulation & partial discharge performance
- Materials in accordance with UL 94 V-0
- Thermal interface management available (ask for details)



## Technical Specifications

<b>Resistance value</b>	≥0.03 Ω ≤ 1.5 MΩ (higher values on request)
<b>Resistance tolerance</b>	±5 % to ±10 % ±1 % to ±2 % on special request for limited ohmic values with the reduction of the max. power / pulse rating (ask for details)
<b>Temperature coefficient</b>	±500 ppm/°C (0.1 Ω ≤ 0.2 Ω) standard ±150 ppm/°C (> 0.2 Ω ≤ 1.5 MΩ) standard lower TCR on special request for limited ohmic values
<b>Power rating</b>	600 W at 85°C bottom case temperature
<b>Short time overload</b>	1,000 W at 70°C for 10sec., ΔR = 0.4% max.
<b>Maximum working voltage</b>	5,000 V DC ≈ 3,500 V AC RMS (50 Hz) higher voltage on request, not exceeding max. power
<b>Maximum continuous current</b>	150 A (HC or UHC version)
<b>Electric strength voltage</b>	7 kVrms / 50 Hz / 500 VA, test time 1 min. between terminal und case (up to 12 kVrms on request) voltages above 10 kVrms are tested at DC equivalent to avoid pre damage of component
<b>Partial discharge</b>	4 kVrms < 10 pC (up to 7 kVrms < 10 pC on request) acc. to IEC 60270
<b>Peak current</b>	up to 1,500 A depending on pulse length and frequency (ask for details)
<b>Insulation resistance</b>	> 10 GΩ at 1,000 V
<b>Single shot voltage</b>	up to 12 kV norm wave (1.5/50 μsec)
<b>Creeping distance</b>	> 42mm (standard, higher on request)
<b>Air distance</b>	> 14mm (standard, higher on request)
<b>Inductance</b>	≤ 80 nH (typical), measuring frequency 10 kHz
<b>Capacity/mass</b>	≤ 110 pF (typical), measuring frequency 10 kHz
<b>Capacity/parallel</b>	≤ 40 pF (typical), measuring frequency 10 kHz
<b>Operating temperature</b>	-55°C to +155°C
<b>Mounting - torque for contacts</b>	1.8 Nm to 2 Nm
<b>Mounting - torque</b>	1.6 Nm to 1.8 Nm M4 screws
<b>Internal temperature sensor available on request</b>	PT-1000 / PT-100 / Type K / Type J (ask for details)
<b>Cable variation available on request</b>	HV-cable / Flying leads (ask for details)
<b>Standard cable Type</b>	H&S Radox 9 GKW AX 1,5mm <sup>2</sup> (other cable types on special request)
<b>Weight</b>	~120 g

## General Specifications

### Electric support

Alumina ceramic metalized with Miba Resistors ALTOX film on the bottom for improved heat transfer and optimum discharge

### Encapsulation

Resin-filled epoxy casing with large creeping distance to mass, large air distance between the terminals and high insulation resistance (CTI 600)

### Resistance Element

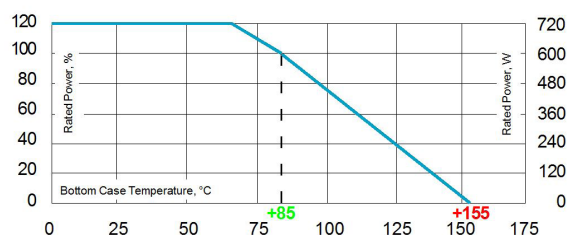
Special design for low inductance and capacitance values. The element employs our special METOXFILM, which demonstrates stability while covering high wattage and pulse loading

### Housing

Housings are made without color additives. The color definition is natural and can vary in different pigmentation

### Contacts

- Easy load connection with M4 and M5 screws (Inch thread terminals on request)
- Connector height available from 25 to 42 mm
- Various sleeves for increasing creeping distance up to 85 mm or potted cable connections are available on request
- Contacts standard M5 (M4 on special request - connection screw thread max. 7 mm)



Derating (thermal resist.) UXP<sup>®</sup>-600: 8.33 W/K (0.12 K/W)  
 Power rating: 600 W at 85°C bottom case temperature\*  
 Please ask for detailed mounting procedure!

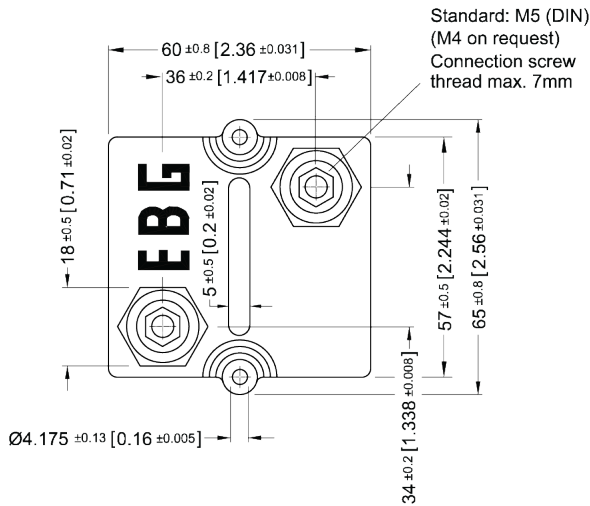
\* This value is only applicable when using a thermal conduction to the heat sink Rth-cs<0.025 K/W. This value can be obtained by using a thermal transfer compound with a heat conductivity of at least 1 W/mK. The flatness of the cooling plate must be better than 0.05 mm overall. Surface roughness should not exceed 6.4 μm.

The above spec. sheet features our standard products. For further options please contact your local Miba Resistors representative.





## Dimensions in mm [inches]



## How to make a request

### Standard terminal

UXP-600\_Ohmic Value\_Tolerance\_Terminal Height\_Contact

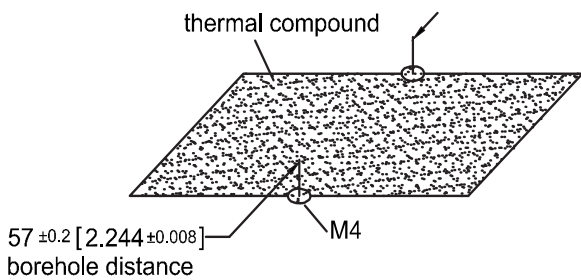
For example

UXP-600 5R 10% 30/32 M5

### Examples for optional terminals

UXP-600 5R 10% 25/25 M5 or UXP-600-7 5R 10%

## Borehole Distance



## Test Specifications\*

Test	Method	Tolerance Drift**
Short time overload	1,000 W/10sec.	0.40%
Humidity steady state	56 days/40°C/95%	0.25%
Temp. Cycling	-55/+125/5cycles	0.20%
Shock	40g/4,000 times	0.25%
Vibrations	2-500Hz/10g	0.25%
Load life 3,000cyl	PN 30 min. on / 30 min off	0.40%
Terminal strengths	200 N for hexa. thread contacts	0.05%

Please note most all of our UXP customers have their own custom designed drawing. Therefore please do not hesitate to discuss your special needs with the local representative or contact us directly.

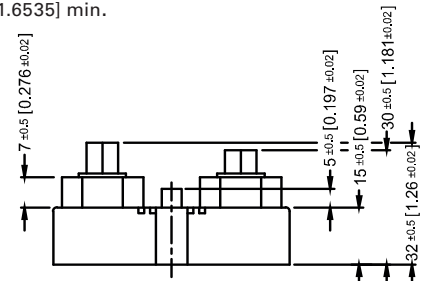
## Standard Terminals

Air distance: 14mm [0.5512] min.

Creeping distance: 42mm [1.6535] min.

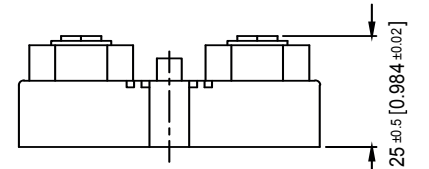
### Terminal height 30/32

Standard



### Terminal height 25/25

Optional



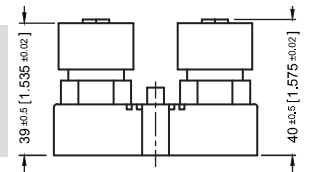
## Terminal Options (for increased air & creeping distances)

Other terminal dimensions available, contact for more information

### UXP-600-9

Air distance: 25mm [0.984] min.

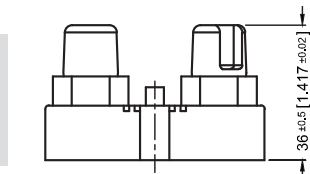
Creeping distance: 83mm [3.267] min.



### UXP-600-7

Air distance: 26.7mm [1.0512] min.

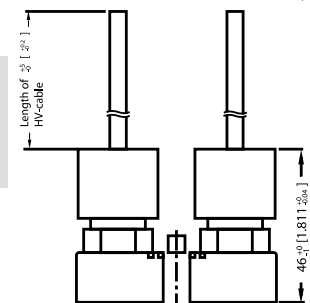
Creeping distance: 50mm [1.968] min.



### UXP-600-16

Air and creeping distance

depends on length of HV-cable



\* The test methods are according to IEC 60068-2

\*\* The tolerance drift is the possible change of the resistance value because of the certain test

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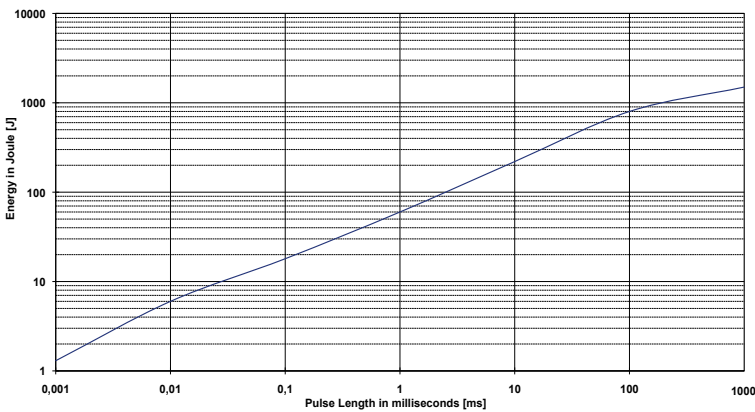
## Pulse Energy Curve (typical rating for UXP-600 with 10R and 10 % tolerance)

Note: These energy values are reference values, depending on ohmic value and used resistive paste, a variation in max. energy load capability is possible

### Test procedure

Every test resistor was mounted with thermal compound (0.9 W/mK) on a water cooled heatsink

- Constant inlet water temperature: +50°C
- The test time of each tested resistor: 10min.
- Break time between two pulses: 1sec.
- To determine good / defect parts the ohmic value was measured before and after tests: a change of tolerance of more than 0.1% means defect



**Description of Pulse Energy Curve**

- Shape of pulse = e-function
- Time between two pulses = 1 second
- Pulse length = time constant of 1 tau (1 means ... tau = 1ms)

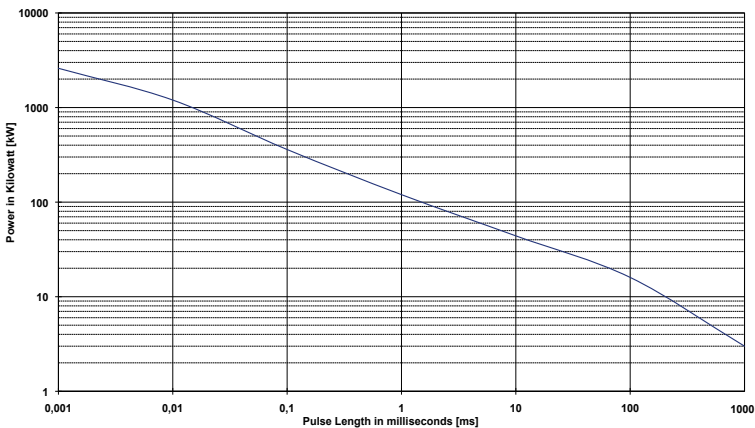
### Example

At 1 ms tau the UXP-600 with 10R can withstand an energy level of about 60 J, when the pulse pause time is  $\geq 1s$

**At a symmetrical frequency  $> 1$  kHz at pulse length  $\geq 10 \mu sec$ . the maximum applied pulse energy for UXP-600 is a result out of the nominal power 600 W divided by the operating frequency (at 85°C bottom case) ( $E = 600 W / F$ )**

## Pulse Power Curve (typical rating for UXP-600 with 10R and 10 % tolerance)

The power curve shows the max. possible power which can be applied for a certain duration. Referring to the same test procedure as described above.



**Description of Pulse Power Curve**

- Shape of pulse = e-function
- Time between two pulses = 1 second
- Pulse length = time constant of 1 tau (1 means ... tau = 1ms)

### Example

For the time-constant of 1 ms you can apply about 120 kW max. ( $P_p = 2 * E / T$ ) $\rightarrow$ , if the time between two such peaks is  $\geq 1s$



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